CIGN NON-FLAM PRESSURE SENSITIVE ADHESIVE



As part of our **CONSTRUCTION** range, **C19N** is a web spray adhesive designed for use in applications using the substrates listed.

PRODUCT DESCRIPTION

TensorGrip® C19N is a medium pressure-sensitive adhesive, offering fast dry and excellent repositionability. This adhesive is the answer for temporary or permanent bonds.

ADVANTAGES

- 100% Non-flammable
- VOC free
- Single-sided or Double-sided
- Fast dry, high tack, long open time
- 80% of final strength immediately

DIRECTIONS FOR USE

- **TensorGrip® C19N** is designed as a portable, selfcontained spray system for field or shop applications.
- Apply adhesive to one or both surfaces to be mated, at 80% to 100% coverage. Spraying both surfaces will result in a stronger, more permanent bond.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical. Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 60° F. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 120° F.

- Repositionable
- Good heat resistance (up to 215°F/101°C)
- Excellent green strength and high heat resistance

DATA SHEET

Tensor

No ODS (Ozone Depleting Substances)

CANISTER STORAGE/CHANGE OVER

- If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.
- To change or disconnect canister: turn canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. OR if you are NOT connecting to a new canister, connect hose to canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean.

QUIN GLOBAL US

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Tensorgrip

CIGN NON-FLAM PRESSURE SENSITIVE ADHESIVE **Tensor**

CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES

- Total Solids
- VOC Content
- Color
- System Flammability
- Solvent System
- Dry time
- Open time
- Shelf Life

PACKAGING

- 7L
- 22L
- 108L
- 216L

22-28% 0 g/L Blue, Clear 100% Non-Flammable Methylene Chloride 3-5 mins dependent on temp & humidity Long 18 months from date of manufacture

Disposable Canister Disposable Canister Returnable Canister Returnable Canister

STORAGE

HANDLING & STORAGE

- Consult Material Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

DISCLAIMER OF WARRANTY: Quin Global makes neither warranty of merchantability or fitness for any use nor any other warranty, express or implied, in the sales of its products. Buyer assumes all risk and liability for the results obtained by the use of its products, whether used singly or in combination with other products.

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Tensorgrip

SAFETY DATA SHEET TensorGrip C19N Non-Flam Pressure Sensitive Adhesive

1. Identification			
Product identifier			
Product name	TensorGrip C19N Non-Flam Pressure Sensitive Adhesive		
Product number	USA		
Recommended use of the che	emical and restrictions on use		
Application	Canister Spray Adhesive		
Details of the supplier of the s	afety data sheet		
Supplier	Quin Global 5710 F St (402) 731 3636 (402) 731 1473 marketing.us@quin-global.com		
Emergency telephone numbe	<u>r</u>		
Emergency telephone	Chemtrec: 1 800 424 9300		
2. Hazard(s) identification			
Classification of the substance	e or mixture		
Physical hazards	Aerosol 3 - H229 Press. Gas, Compressed - H280		
Health hazards	Acute Tox. 3 - H301 Acute Tox. 4 - H312 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Carc. 2 - H351 STOT SE 3 - H335, H336 STOT RE 2 - H373		
Environmental hazards	Not Classified		
Human health	The liquid may be irritating to eyes, respiratory system and skin. Symptoms following overexposure may include the following: Headache. Dizziness. Nausea, vomiting.		
Label elements			
Pictogram			
Signal word	Danger		

Hazard statements	 H280 Contains gas under pressure; may explode if heated. H301 Toxic if swallowed. H312 Harmful in contact with skin. H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure.
Precautionary statements	 P251 Pressurized container: Do not pierce or burn, even after use P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P308+P313 If exposed or concerned: Get medical advice/ attention. P405 Store locked up. P410+P403 Protect from sunlight. Store in a well-ventilated place. P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
Contains	Methylene Chloride

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures	
Methylene Chloride	60-100%
CAS number: 75-09-2	
Classification	
Acute Tox. 3 - H301	
Acute Tox. 4 - H312	
Skin Irrit. 2 - H315	
Eye Irrit. 2A - H319	
Unknown Classification	
Unknown Classification	
Unknown Classification	
Carc. 2 - H351	
Unknown Classification	
STOT SE 3 - H335, H336	
STOT RE 2 - H373	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures			
Description of first aid measure	<u>s</u>		
General information	Remove affected person from source of contamination. Move affected person to fresh air and		

	keep warm and at rest in a position comfortable for breathing. Get medical attention if any discomfort continues.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention.

Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Only remove contact lenses if the person is conscious, coherent and they can remove them themselves If adhesive bonding occurs, do not force eyelids apart. Continue to rinse for at least 15 minutes. If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.
Most important symptoms and	effects, both acute and delayed
General information	High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea.
Inhalation	Irritating to respiratory system. Irritation of nose, throat and airway. Headache.
Ingestion	Gastrointestinal symptoms, including upset stomach. Stomach pain. Nausea, vomiting. Diarrhea.
Skin contact	Prolonged contact may cause redness, irritation and dry skin.
Eye contact	May cause eye irritation. Prolonged contact may cause redness and/or tearing.
Indication of immediate medicate	al attention and special treatment needed
5. Fire-fighting measures	
Extinguishing media	
Special hazards arising from the	he substance or mixture
Specific hazards	Pressurized container: Must not be exposed to temperatures above 50°C/120°F Containers can burst violently or explode when heated, due to excessive pressure build-up.
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Carbon dioxide (CO2). Carbon monoxide (CO). Hydrocarbons Aldehydes.
Advice for firefighters	
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
6. Accidental release measure	8
Personal precautions, protection	ve equipment and emergency procedures
Personal precautions	For personal protection, see Section 8.
Environmental precautions	
Environmental precautions	Avoid discharge into drains. Contain spillage with sand, earth or other suitable non- combustible material.
Methods and material for cont	ainment and cleaning up
Methods for cleaning up	Stop leak if possible without risk. Provide adequate ventilation. Avoid the spillage or runoff entering drains, sewers or watercourses. Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage.
7. Handling and storage	

Precautions for safe handling

Usage precautions	Avoid spilling. Avoid contact with skin and eyes. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Container must be kept tightly closed when not in use.
Advice on general	Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage precautions Keep container tightly closed. Keep only in the original container. Pressurized container: Must not be exposed to temperatures above 50°C/120°F

Specific end uses(s)

occupational hygiene

8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

Methylene Chloride

Long-term exposure limit (8-hour TWA): ACGIH 50 ppm A3

Short-term exposure limit (15-minute): OSHA 125 ppm

Long-term exposure limit (8-hour TWA): OSHA 25 ppm

ACGIH = American Conference of Governmental Industrial Hygienists. A3 = Confirmed Animal Carcinogen with Unknown Relevance to Humans. OSHA = Occupational Safety and Health Administration.

Exposure controls

Protective equipment

Appropriate engineering controls	This product must not be handled in a confined space without adequate ventilation. Provide adequate general and local exhaust ventilation.
Eye/face protection	Wear chemical splash goggles.
Hand protection	Use protective gloves.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.
Hygiene measures	DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.
Respiratory protection	Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit. If exposure levels are likely to be exceeded, use a full face mask fitted with an organic AXP3 filter for short term low level exposures. For long term or high level exposures, compressed airline breathing apparatus should be used.

9. Physical and Chemical Properties

Odor

Information on basic physical and chemical properties		
Appearance	Aerosol. Liquid	
Color	Clear. Blue.	

Organic solvents.

Relative de	nsity	~ 1.22	
Solubility(ie	s)	Negligibl	y soluble in water
Volatile orga	anic compound	This proc	duct contains a maximum VOC content of 0 g/l.
10. Stability	and reactivity		
Stability		Stable at	t normal ambient temperatures and when used as recommended.
Conditions t	to avoid		at, flames and other sources of ignition. Avoid contact with the following materials: g agents. Reducing agents.
Materials to	avoid	May cau	se oxidation with: Aluminum.
Hazardous products	decomposition		ites: Vapours/gases/fumes of: Carbon monoxide (CO). Carbon dioxide (CO2). es. Hydrocarbons.
11. Toxicolo	ogical information		
Information	on toxicological effe	ects	
Acute toxici ATE oral (m	<u> </u>	145.815 ²	10645
-		140.010	100+5
Acute toxicity - dermal ATE dermal (mg/kg) 1,603.966		1,603.96	61709
-	ty - inhalation ion (vapours mg/l)	16.03966	5171
	al information on ing		
		-	Methylene Chloride
	Acute toxicity - or	al	
	Acute toxicity oral mg/kg)	(LD50	2,000.0
	Species		Rat
	ATE oral (mg/kg)		100.0
	Acute toxicity - dermal		
	Acute toxicity derr mg/kg)	mal (LD₅₀	2,000.0
	Species		Rat
	ATE dermal (mg/k	(g)	1,100.0
	Acute toxicity - inf	nalation	
	Acute toxicity inha (LC₅₀ vapours mg		52.0
	Species		Rat
	ATE inhalation (va mg/l)	apours	11.0

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Carcinogenicity		
Carcinogenicity		Cancinogenicity - rat - inhalation Limited evidence of carcinogenicity in animal studies
Target organ for carcinogenicity		Tumerigenic: Carcinogenic by RTECS criteria. Endochrine: Tumors
IARC carcinogen	icity	IARC Group 2B Possibly carcinogenic to humans.
NTP carcinogenie	city	Reasonably anticipated to be a human carcinogen.
Specific target or	gan toxicity	y - single exposure
STOT - single ex	posure	May cause respiratory irritation. May cause drowsiness or dizziness
Specific target or	gan toxicity	y - repeated exposure
STOT - repeated	exposure	Inhalation - May cause damage to organs through prolonged or repeated exposure -Central nervous system Oral - May cause damage to organs through prolonged or repeated exposure -Liver, blood.
General informat	ion	RTECS: PA8050000
12. Ecological Information		
Toxicity		
Persistence and degradability		
Bioaccumulative potential Mobility in soil		
Results of PBT and vPvB asse	essment	
Results of PBT and vPvB asse Other adverse effects	essment	
	essment	
Other adverse effects		
Other adverse effects 13. Disposal considerations	Dispose	of waste to licensed waste disposal site in accordance with the requirements of the ste Disposal Authority.
Other adverse effects 13. Disposal considerations Waste treatment methods	Dispose	
Other adverse effects 13. Disposal considerations Waste treatment methods Disposal methods	Dispose local Was	
Other adverse effects13. Disposal considerationsWaste treatment methodsDisposal methods14. Transport information	Dispose local Was	ste Disposal Authority.
Other adverse effects13. Disposal considerationsWaste treatment methodsDisposal methods14. Transport informationAir transport notes	Dispose local Was	ste Disposal Authority.
Other adverse effects13. Disposal considerationsWaste treatment methodsDisposal methods14. Transport informationAir transport notesUN Number	Dispose local Was 1. <75kg	ste Disposal Authority.
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Other adverse effects13. Disposal considerationsWaste treatment methodsDisposal methods14. Transport informationAir transport notesUN NumberUN No. (TDG)UN No. (ICAO)	Dispose (local Was 1. <75kg 3500 3500	ste Disposal Authority.
Other adverse effects13. Disposal considerationsWaste treatment methodsDisposal methods14. Transport informationAir transport notesUN NumberUN No. (TDG)UN No. (ICAO)UN No. (DOT)	Dispose (local Was 1. <75kg 3500 3500 3500	ste Disposal Authority.
Other adverse effects13. Disposal considerationsWaste treatment methodsDisposal methods14. Transport informationAir transport notesUN NumberUN No. (TDG)UN No. (ICAO)UN No. (DOT)UN proper shipping name	Dispose of local Was 1. <75kg 3500 3500 3500 Chemica	ste Disposal Authority.
Other adverse effects13. Disposal considerationsWaste treatment methodsDisposal methods14. Transport informationAir transport notesUN NumberUN No. (TDG)UN No. (ICAO)UN No. (DOT)UN proper shipping nameProper shipping name (TDG)	Dispose of local Was 1. <75kg 3500 3500 3500 Chemica	ste Disposal Authority. , 2. <150kg
Other adverse effects13. Disposal considerationsWaste treatment methodsDisposal methods14. Transport informationAir transport notesUN NumberUN No. (TDG)UN No. (ICAO)UN No. (DOT)UN proper shipping nameProper shipping name (TDG)Proper shipping name (DOT)	Dispose of local Was 1. <75kg 3500 3500 3500 Chemica	ste Disposal Authority. , 2. <150kg

Transport labels



Packing group

Not applicable.

Environmental hazards

Special precautions for user

15. Regulatory information

International Regulations

Inventories

US - TSCA

The following ingredients are listed or exempt:

Methylene Chloride

16. Other information

Revision date	9/30/2016
Revision	1
Supersedes date	10/7/2015
SDS No.	21865
Hazard statements in full	 H280 Contains gas under pressure; may explode if heated. H301 Toxic if swallowed. H312 Harmful in contact with skin. H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure.
ACA HMIS Health rating.	Moderate hazard. (2)
ACA HMIS Flammability rating.	Will not burn. (0)
ACA HMIS Physical hazard rating.	Normally stable. (0)
ACA HMIS Personal	В

protection rating.

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